

ARTIS

GEMCMS | GEMCMV MACHINE PROTECTION COLLISION DETECTION



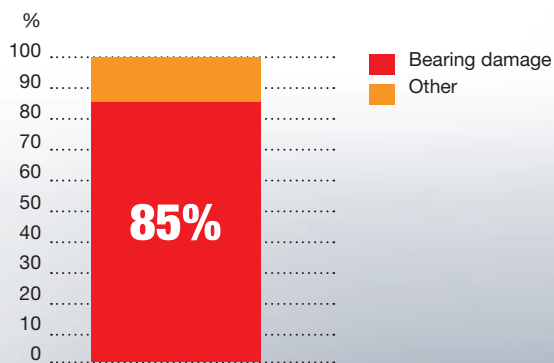
genior
modular

MARPOSS

WHY MACHINE PROTECTION?

Nowadays, machines are more and more complex, dynamic and fragile.
Production downtimes cause high costs and loss of sales.
What is more, company image damage or loss of customers are imminent if planned deliveries are not made on schedule.

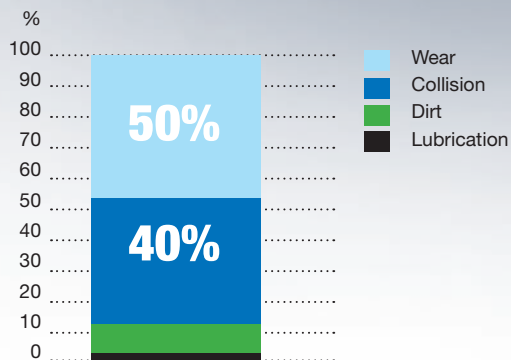
CAUSES FOR SPINDLE DAMAGE



85 %
OF ALL SPINDLE DAMAGE
IS A RESULT OF
BEARING DAMAGE

Source: Maschinenmarkt 6/2009

CAUSES FOR BEARING DAMAGE



40 %
OF ALL BEARING DAMAGE
IS CAUSED BY COLLISIONS

Source: Maschinenmarkt 6/2009

PROBLEM

- Collisions between moving axis and machine element
- Careless manual movement of the axes
- Incorrect entries
- Clamping of wrong tools
- Allowance fluctuations of the work-piece
- Incorrect clamping of the workpiece
- Tool overload (e.g. chip jam)

CONSEQUENCES

- High costs for repair and spare parts
- Possible loss of machine accuracy
- Unplanned downtimes
- Loss of production
- Increase of insurance rates and deductibles

REQUIREMENTS

- Fast collision detection
- Fast stop of the moving axis/axes
- Indication and logging of the event
- Evaluation of event and graphic data
- Weak point analysis based on the stored data

SOLUTION: MODULAR MACHINE SAFETY USING THE SUITABLE INTELLIGENT MONITORING SOLUTION



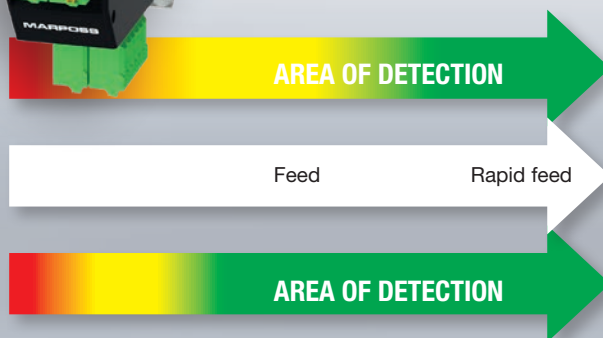
DETECTING DYNAMIC COLLISIONS AND CRASHES

Measuring accelerations in up to 3 axes

GEMCMV

Detection recording

- problematic
- medium
- best



GEMCMS

FORCE MEASURING (QUASISTATIC)

Detection at fast and low feed rate

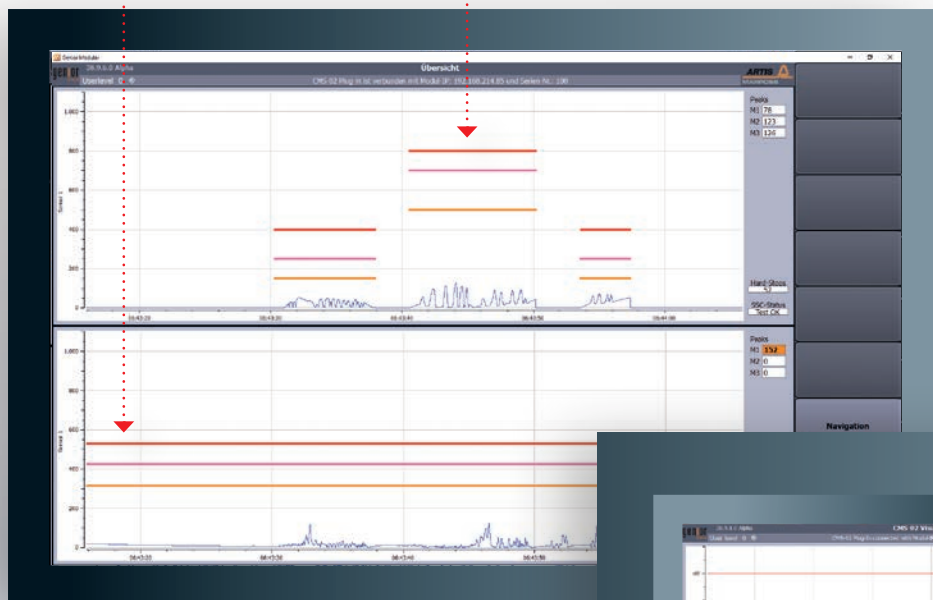
BENEFITS

- For use with all machine types, robots, assembly units etc.
- Simple machine integration, independent of machine controls
- Choice based on requirements (GEMCMV or GEMCMS)
- Permanent monitoring – always active
- Event memory: date and time of limit violations
- Tracking and analysis of stored entries
- Fast alarm output for stopping the machine axis/axes
- Can be operated stand-alone or in combination with GENIOR MODULAR

GEMCMS STAND-ALONE

Machine-related limits

Tool-related limits with ToolPlus function
(via PROFIBUS or PROFINET fieldbus module)



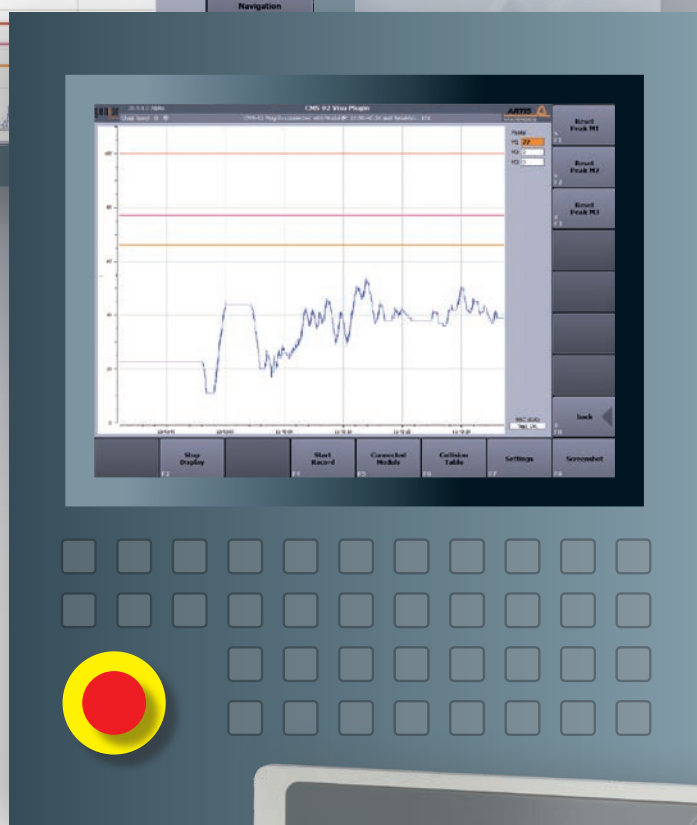
The GEMCMS system is a first-class all-round protection for machines and lines. It is based on a further development of the thousandfold proven BRANKAMP CMS system.

GEMCMS detects both, dynamic and quasi-static collisions via the connected force sensors.

If the set emergency limit is violated, an alarm output is set in < 1 ms. This prevents or at least minimizes damage to machines and lines.

PROPERTIES

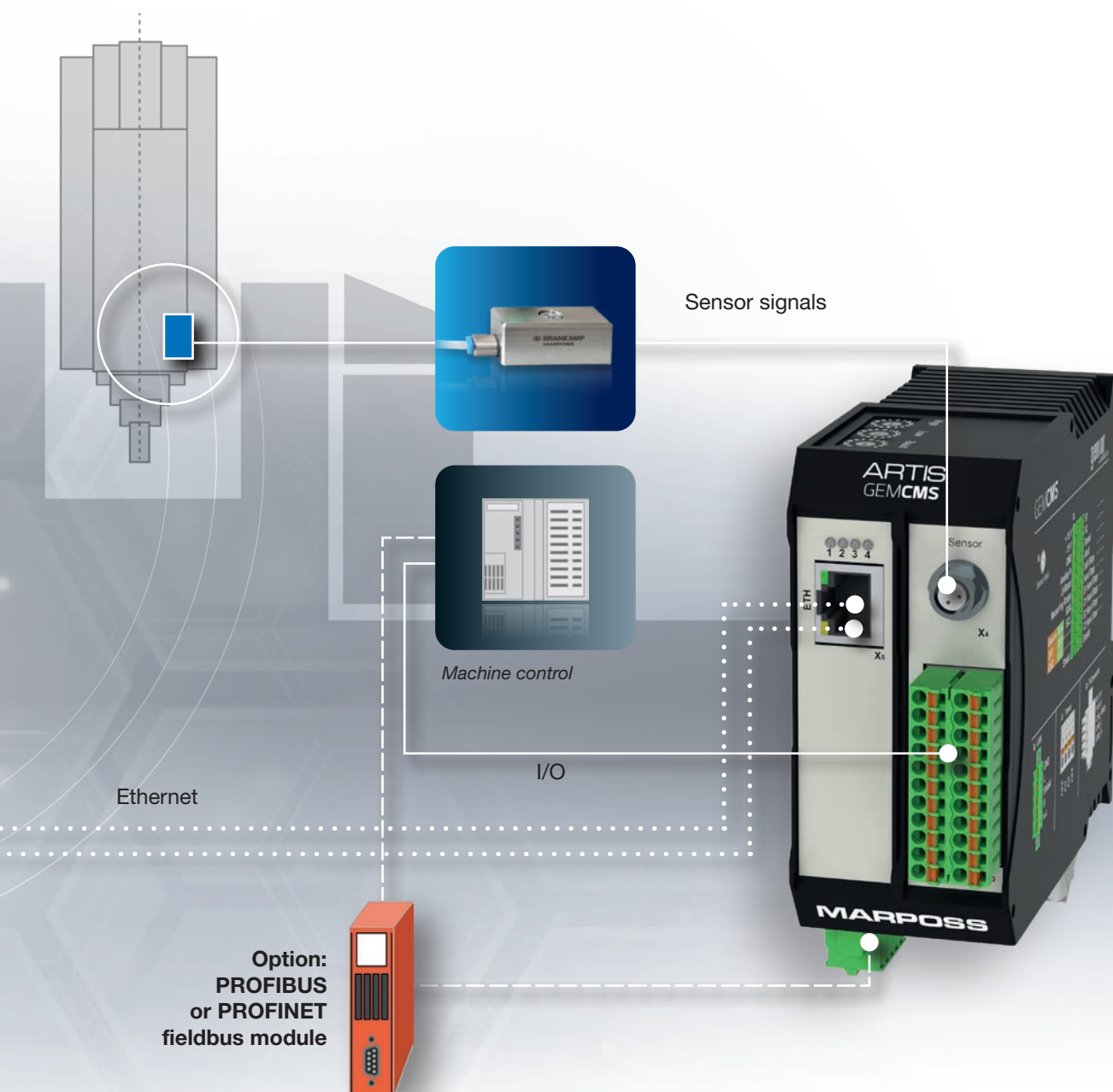
- Applicable as stand-alone module with piezo strain sensors
- Integrated charge amplifier
- 25 kHz sampling rate
- 16 bit resolution
- Physical I/O interface (3 inputs and 4 outputs)
- 3 different operation modes
- 3 different static limits for each mode
- Fast alarm messages (< 1 ms)
- Recording of configuration changes
- Event file with signal values



HMI



IPC4 • Simple operation



FORCE GEMCMS

SPECIAL FEATURES

- Compact module for simple integration into the control cabinet
- Sensor connection to the integrated charge amplifier
- Additional charge amplifiers allow sensor distances of more than 20 m
- Ethernet connection to WINDOWS or LINUX (SIEMENS TCU only) systems with installed GEMCMS visualization software
- Simple display and operation via the 4.3" IPC4 system – similar to the BRANKAMP CMS system
- Use of tool-related limits (ToolPlus) via PROFINET or PROFIBUS fieldbus modules
- Secure storage of all events in the event memory

GEMCMV STAND-ALONE

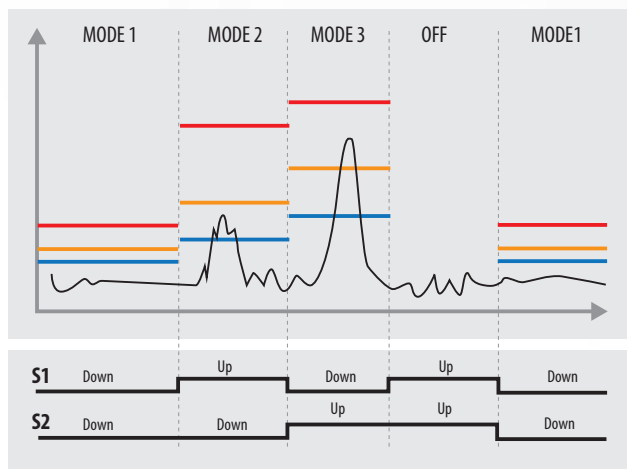
VIBRATION

VA-3D MEMS



Machine control

< 1 ms fast output



GEMCMV operating modes

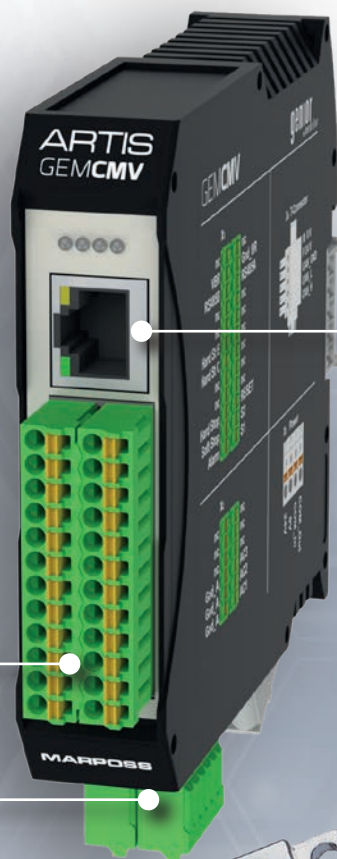
■ Warning
■ Soft stop
■ Hard stop

GEMCMV detects dynamic collisions via the connected acceleration sensors. If the defined hard stop limit is violated, an alarm output is set in < 1 ms. This prevents or at least minimizes damage to machines and lines.

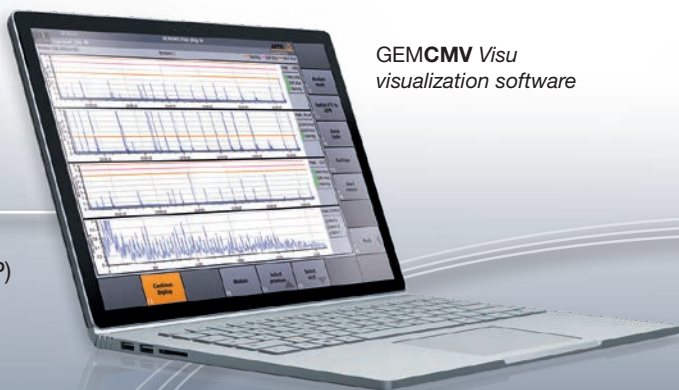
SPECIAL FEATURES

- Compact module for simple integration into the control cabinet
- Sensor connection for 1- to 3-axes acceleration sensors with standard IEPE interface
- Ethernet connection to WINDOWS or LINUX (SIEMENS TCU only) systems with installed GEMCMV visualization software
- Secure storage of all events in the event memory
- 3 different operating modes
- 3 different limits per mode
- Fast alarm messages (< 1ms)

GEMCMV



Ethernet (TCP/IP)

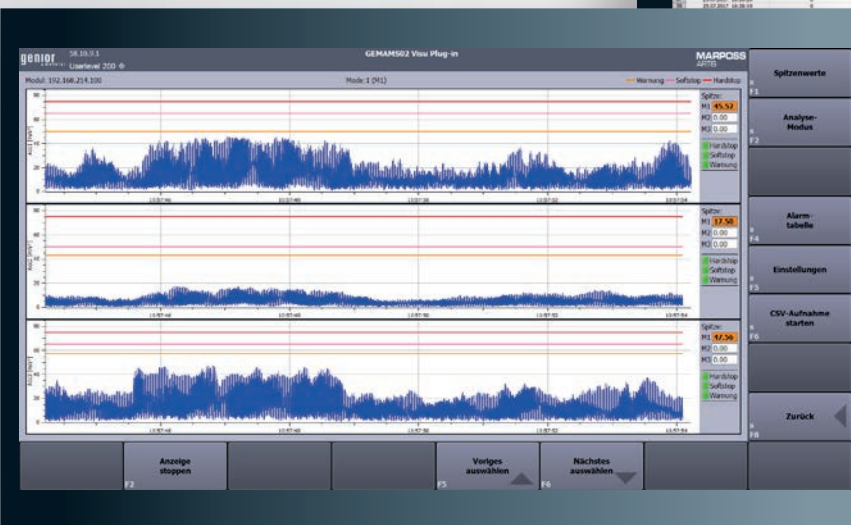


GEMCMV Visu
visualization software



Time	Mode	Channel	Value	Unit	State	Test
20.07.2017 11:38:13	1	Sensor 1	50	mm	OK	Test OK
20.07.2017 11:38:14	1	Sensor 1	50000	mm	OK	Test OK
20.07.2017 11:38:15	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:16	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:17	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:18	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:19	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:20	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:21	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:22	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:23	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:24	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:25	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:26	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:27	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:28	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:29	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:30	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:31	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:32	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:33	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:34	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:35	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:36	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:37	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:38	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:39	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:40	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:41	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:42	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:43	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:44	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:45	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:46	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:47	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:48	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:49	1	Sensor 1	24000	mm	OK	Test OK
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20.07.2017 11:38:57	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:58	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:38:59	1	Sensor 1	24000	mm	OK	Test OK
20.07.2017 11:39:00	1	Sensor 1	24000	mm	OK	Test OK

Event memory
(blackbox)



GEMCMV
visualization

GENIOR MODULAR PROCESS MONITORING

SIMPLE INTEGRATION



Modularity

MODULAR DESIGN

PERFORMANCE

PROCESS AND
CONDITION
MONITORING

TOOL PLUS
MONITORING

BASIC FUNCTION



GEMTP



GEMCPU



CTM V6 CTMCPUPN

GENIOR MODULAR UPGRADE

TOOL PLUS UPGRADE



PROFINET /
PROFIBUS

GENIOR MODULAR UPGRADE



Dynamic collision
GEMCMV

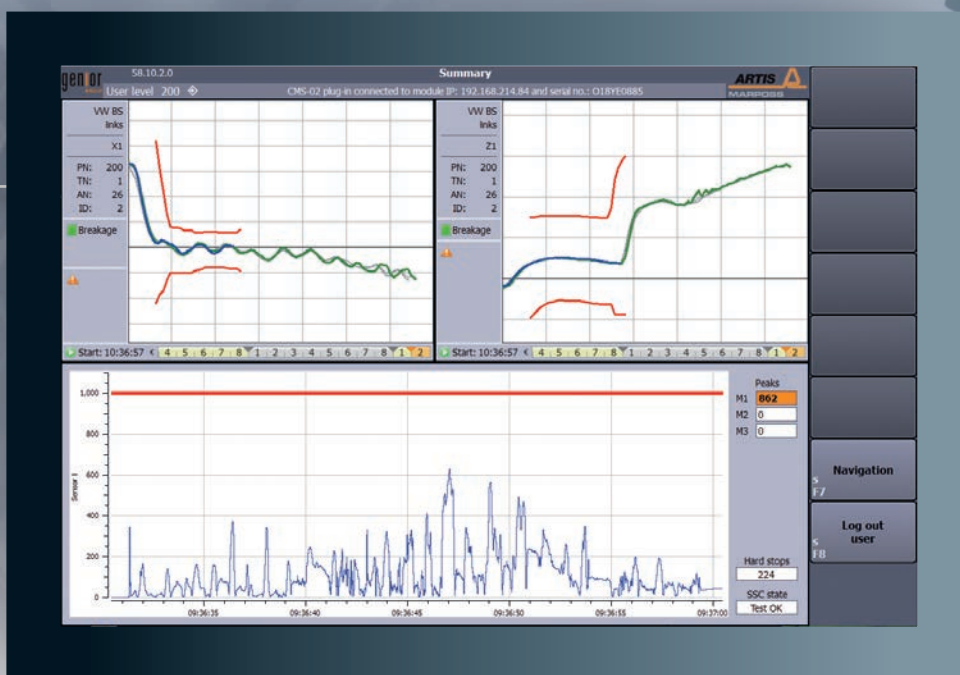


Quasistatic and
dynamic collisions
GEMCMS

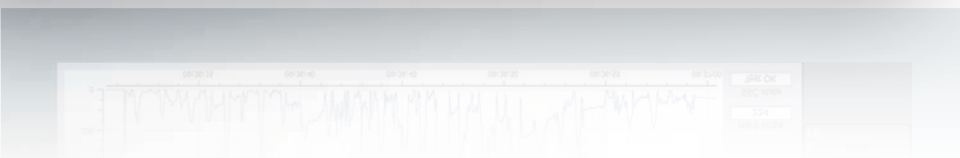


Vibration monitoring
GEMVM

MODULARITY: SIMPLE INTEGRATION



MultiView



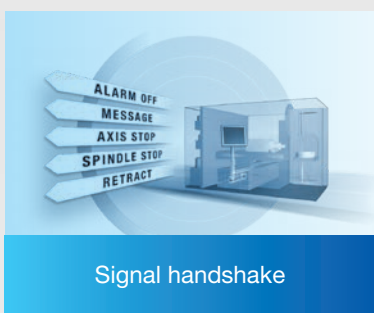
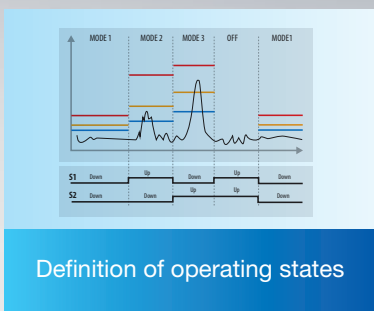
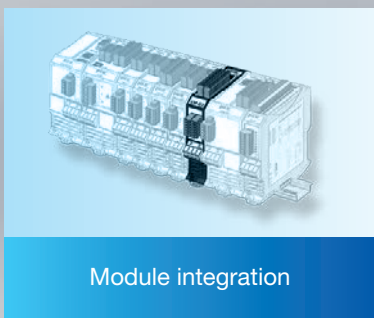
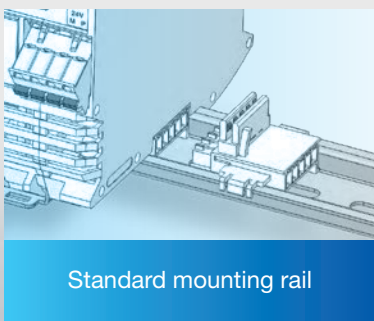
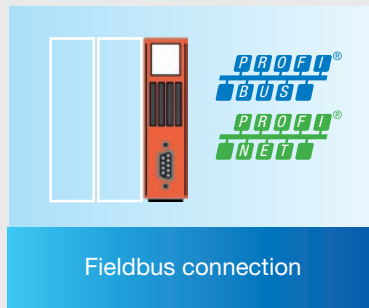
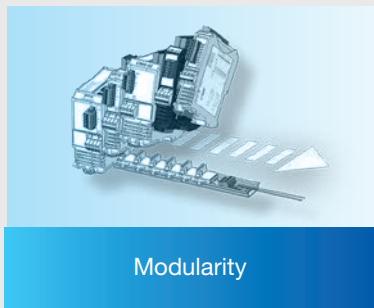
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MODULAR PROCESS MONITORING SYSTEM

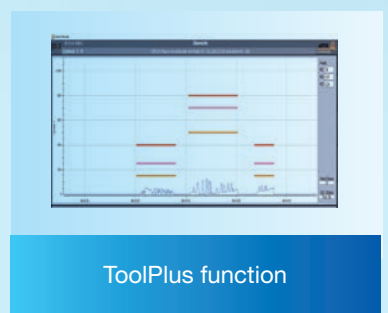
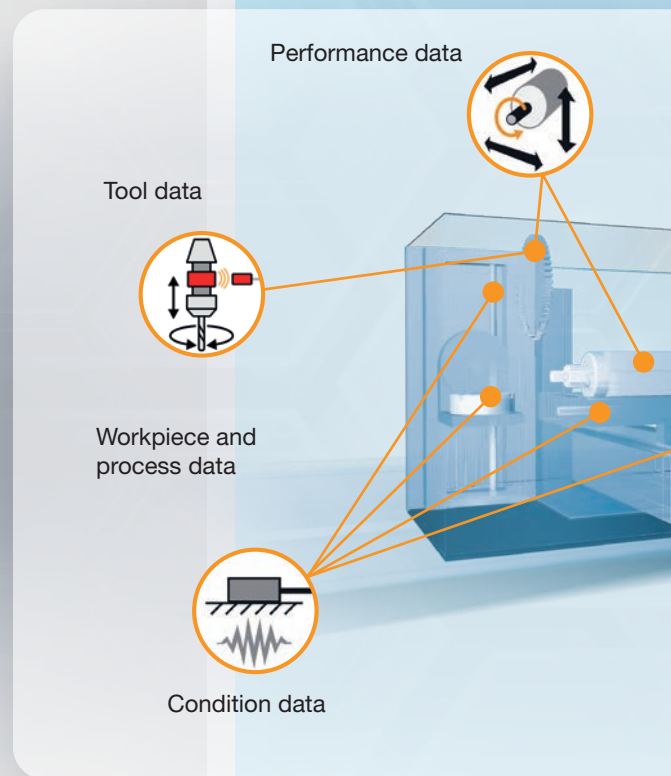
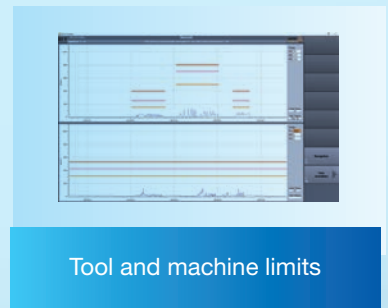
- All modules can be assembled on a standard mounting rail
- Module connection via T-connector
- Up to 10 measurement channels and up to 16 measurement signals per CPU can be processed in real time
- Visualization via a plug-in for GENIOR MODULAR MultiView for WINDOWS and LINUX (for SIEMENS TCU systems)

OVERVIEW

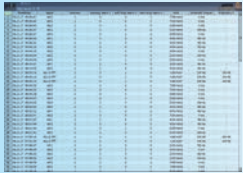
MACHINE INTEGRATION



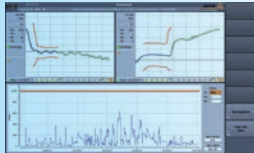
MONITORING STRATEGIES



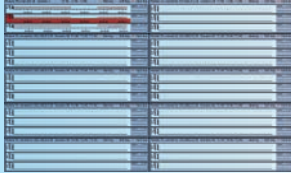
GENIOR MODULAR DATA MANAGEMENT



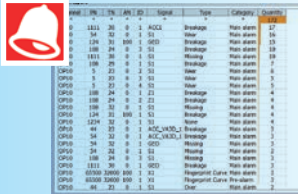
Event memory (500)



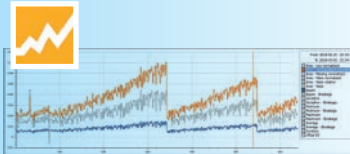
MultiView



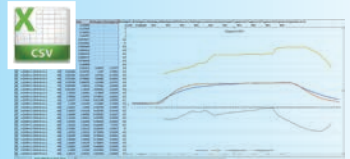
Online machine overview



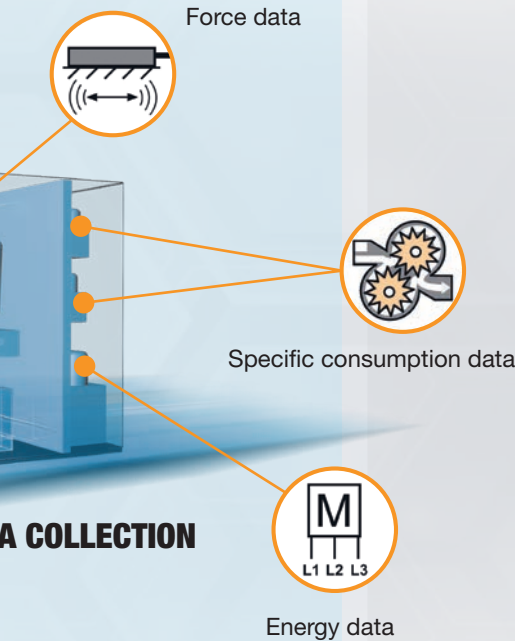
Alarm report



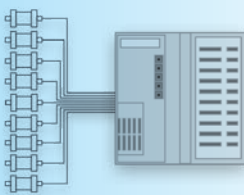
Trend report



CSV export



Simple operation
4.3" operator panel



Digital torque



Specific data recording



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locations, please consult
the Marposs official website
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